

SAFETY DATA SHEET

1. Identification

Product identifier	FRUITALEUR		
Other means of identification			
BRI Product Code	9840		
CAS number	1617-23-8		
FEMA number	3456		
Synonyms	3-Pentenoic acid, 2-methyl-, ethyl ester * Ethyl-2-methyl-3-pentenoate		
Recommended use	flavors and fragrances		
	For Manufacturing Use Only		
Recommended restrictions	Not for use in Tobacco or Nicotine delivery device applications and/or products.		
Manufacturer/Importer/Supplier/	Distributor information		
Manufacturer			
Company name	Bedoukian Research		
Address	6 Commerce Drive Danbury, CT 06810		
	United States		
Telephone	1-203-830-4000		
Website	www.bedoukian.com		
E-mail	customerservice@bedoukian.com		
Contact person Emergency phone number	Joseph Bania Chemtrec (North America) 1-800-424-9300		
Emergency phone number	Chemtrec (International) 1-703-527-3887		
2. Hazard(s) identification			
Physical hazards	Flammable liquids Category 3		
Health hazards	Not classified.		
Environmental hazards	Not classified.		
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Warning		
Hazard statement	Flammable liquid and vapor.		
Precautionary statement			
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection.		
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. In case of fire: Use appropriate media to extinguish.		
Storage	Store in a well-ventilated place. Keep cool.		
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.		
Hazard(s) not otherwise classified (HNOC)	None known.		
Supplemental information	None.		

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%	
FRUITALEUR	3-Pentenoic acid, 2-methyl-, ethyl ester Ethyl-2-methyl-3-pentenoate	1617-23-8	100	
Stabilizers				
Chemical name	Common name and synonyms	CAS number	%	
synthetic alpha tocopherol		10191-41-0	0.1	
Designates that a specific chemica	al identity and/or percentage of composition has b	een withheld as a trade secre	et.	
Composition comments	Occupational Exposure Limits for stabilizers are	listed in Section 8.		
4. First-aid measures				
nhalation	Move to fresh air. Call a physician if symptoms d	levelop or persist.		
Skin contact	Take off immediately all contaminated clothing. F attention if irritation develops and persists.	Rinse skin with water/shower	. Get medical	
Eye contact	Immediately flush eyes with plenty of water for a present and easy to do. Get medical attention if i			
Ingestion	Rinse mouth. Get medical attention if symptoms	occur.		
Most important symptoms/effects, acute and	Direct contact with eyes may cause temporary in	ritation.		
delayed			- • •••	
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.			
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.			
5. Fire-fighting measures				
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon	dioxide (CO2).		
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.			
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.			
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.			
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.			
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.			
General fire hazards	Flammable liquid and vapor.			
6. Accidental release meas	sures			
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate a ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained.			
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares precautionary measures against static discharge (wood, paper, oil, etc.) away from spilled materia	, sparks, or flames in immedi . Use only non-sparking tool	ate area). Take	
	Large Spills: Stop the flow of material, if this is w possible. Cover with plastic sheet to prevent spre vermiculite, sand or earth to soak up the product Following product recovery, flush area with wate	eading. Use a non-combustit and place into a container for	le material like	
	Small Spills: Absorb with earth, sand or other no for later disposal. Clean surface thoroughly to re			
	Never return spills to original containers for re-us	Se.		
Environmental precautions	Avoid discharge into drains, water courses or on			

7. Handling and storage

Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.	
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Recommended Packaging: Glass, Plastic, Aluminum or Phenolic Lined Steel. Store tightly sealed under inert gas in a cool, well-ventilated area.	
8. Exposure controls/personal protection		
Occupational exposure limits	This substance has no PEL. TLV, or other recommended exposure limit.	

Occupational exposure limits	This substance has no PEL, TLV, or other recommended exposure limit.	
Biological limit values	No biological exposure limits noted for the ingredient(s).	
Appropriate engineering controls	Explosion-proof general and local exhaust ventilation.	
Individual protection measures,	such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).	
Skin protection		
Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.	
Other	Wear suitable protective clothing.	
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	

9. Physical and chemical properties

-	
Appearance	
Physical state	Liquid.
Color	Colorless
Odor	Very fruity powerful and ethereal.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	326.77 °F (163.76 °C) US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Flash point	110 °F (43 °C) Closed Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	1.49 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Vapor density	4.9 Relative to air; air = 1
Relative density	Not available.

Solubility(ies)				
Solubility (water)	Not available.			
Partition coefficient n-octanol/water)	2.54 US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.			
Auto-ignition temperature	Not available.			
ecomposition temperature	Not available.			
/iscosity	Not available.			
Other information				
Density	0.885 - 0.895 g/cm3			
Flammability class	Combustible II estimated			
Molecular formula	C8H14O2			
Molecular weight	142.19			
Specific gravity	0.885 - 0.895 at 25°C			
0. Stability and reactivi	ty			
eactivity	The product is stable and non	-reactive under normal conditions of use, storage and transport.		
hemical stability	Material is stable under norma			
ossibility of hazardous	No dangerous reaction known	under conditions of normal use.		
eactions				
conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.			
ncompatible materials	Strong oxidizing agents.			
lazardous decomposition roducts	No hazardous decomposition products are known.			
1. Toxicological inform	ation			
nformation on likely routes of	f exposure			
Inhalation	No adverse effects due to inha	alation are expected.		
Skin contact	No adverse effects due to skir	No adverse effects due to skin contact are expected.		
Eye contact	Direct contact with eyes may o	Direct contact with eyes may cause temporary irritation.		
Ingestion		Expected to be a low ingestion hazard.		
ymptoms related to the hysical, chemical and oxicological characteristics	Direct contact with eyes may o	cause temporary irritation.		
nformation on toxicological e	effects			
Acute toxicity				
Product	Species	Test Results		
RUITALEUR (CAS 1617-23-8)				
Acute				
Oral				
Liquid				
LD50	Rat	> 5000 mg/kg Result for similar material Ethyl 2-methyl-3-pentenoate.		
* Estimates for product may	/ be based on additional componer	nt data not shown.		
kin corrosion/irritation	Prolonged skin contact may ca			
Irritation Corrosion -				
FRUITALEUR	100 % Patch test, Result for similar material cis-3-Hexenyl			
		cis-3-Hexenoate. Result: No irritation observed.		
		Species: Rabbit		
		Örgan: Skin		
		Observation Period: 72 Hours		
		Notes [,] RIFM		
Serious eye damage/eye	Direct contact with eyes may o	Notes: RIFM cause temporary irritation.		

Descriptions and him as a sitistication	_	
Respiratory or skin sensitization Respiratory sensitization	n Not a respiratory sensitizer.	
		o cause skin sensitization.
Skin sensitization Skin sensitization FRUITALEUR	This product is not expected t	 25 % Maximization test, Intradermal induction 25% in Freund's Complete Adjuvant/Propylene glycol. Topical induction and challenge 25% in Petrolatum. Result for similar material Ethyl 2-methylpentanoate. Result: Not sensitizing. Species: Guinea pig Organ: Skin Notes: RIFM 5 % OECD 406, Intradermal induction 5% in Freund's Complete Adjuvant/Corn oil/Saline. Topical induction and challenge 100% test material. Result for similar material cis-3-Hexenyl cis-3-hexenoate. Result: Not sensitizing.
		Species: Guinea pig Organ: Skin
Germ cell mutagenicity	No data available to indicate p mutagenic or genotoxic.	Notes: RIFM product or any components present at greater than 0.1% are
Germ cell mutagenicity	v v	
FRUITALEUR		< 5000 µg/plate, Strains TA 1535, TA 1537, TA 98, TA 100 with and without metabolic activation. Vehicle DMSO. Result for similar material Ethyl-2-methylpentanoate. Result: Not mutagenic. Species: Salmonella typhimurium Notes: RIFM 33 - 5000 µg/plate, Strains TA 1535, TA 1537, TA 98, TA 100, and TA 102 with and without metabolic activation. Vehicle DMSO. Result for similar material cis-3-Hexenyl cis-3-Hexenoate. Result: Not mutagenic. Species: Salmonella typhimurium Notes: RIFM
Carcinogenicity	This product is not considered	l to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
Not listed. OSHA Specifically Regulate Not regulated.	Evaluation of Carcinogenicity of Substances (29 CFR 1910.1 ogram (NTP) Report on Carcin This product is not expected to Not classified.	001-1050)
single exposure Specific target organ toxicity -	Not classified.	
repeated exposure		
Aspiration hazard	Not an aspiration hazard.	
12. Ecological information	ı	
Ecotoxicity Persistence and degradability		s environmentally hazardous. However, this does not exclude the nt spills can have a harmful or damaging effect on the environment.
Bioaccumulative potential		
Partition coefficient n-octan	iol / water (log Kow)	2.54, US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Mobility in soil	No data available.	

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

ΙΑΤΑ

14. Transport information	
DOT	
Not regulated as dangerous go	oods.
ΙΑΤΑ	
UN number UN proper shipping name Transport hazard class(es)	UN1993 Flammable liquid, n.o.s. (3-Pentenoic acid, 2-methyl-, ethyl ester)
Class	3
Subsidiary risk	-
Packing group	
Environmental hazards	No.
ERG Code	3L
Special precautions for user Other information	Not available.
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (3-Pentenoic acid, 2-methyl-, ethyl ester)
Transport hazard class(es)	
Class	3
Subsidiary risk	
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-E, <u>S-E</u>
Special precautions for user	Not available.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.
IATA; IMDG	

Regulatory information

15. Regulatory informatio	n	
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communi Standard, 29 CFR 1910.1200.	cation
TSCA Section 12(b) Export	Notification (40 CFR 707, Subpt. D)	
Not regulated.		
CERCLA Hazardous Substa	ance List (40 CFR 302.4)	
Not listed. SARA 304 Emergency relea	as a notification	
Not regulated.		
	ed Substances (29 CFR 1910.1001-1050)	
Not regulated.		
Superfund Amendments and Re	eauthorization Act of 1986 (SARA)	
Hazard categories	Immediate Hazard - No Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No	
SARA 302 Extremely hazar	dous substance	
Not listed.		
SARA 311/312 Hazardous chemical	Yes	
SARA 313 (TRI reporting) Not regulated.		
Other federal regulations		
Clean Air Act (CAA) Section	n 112 Hazardous Air Pollutants (HAPs) List	
Not regulated.		
Clean Air Act (CAA) Section Not regulated.	n 112(r) Accidental Release Prevention (40 CFR 68.130)	
Safe Drinking Water Act (SDWA)	Not regulated.	
International Inventories		
Country(s) or region	Inventory name On inve	entory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
	nents of this product comply with the inventory requirements administered by the governing cou e components of the product are not listed or exempt from listing on the inventory administered by	
16. Other information, inc	luding date of preparation or last revision	
lesue date	05-30-2015	

Issue date	05-30-2015
Revision date	08-04-2018
Version #	02

Disclaimer

Bedoukian Research cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. Identification: Recommended restrictions

Revision information