

SAFETY DATA SHEET

500762 ORANGE TERPENES

Revision Date: 03-31-2015

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Version # 01

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1. IDENTIFICATION

Product Description:	ORANGE TERPENES
CAS #	68647-72-3
FEMA Number	2821
Other means of identification	
Vigon Item #	500762
Recommended use	Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.
Recommended restrictions	For Manufacturing Use Only
<u>Company</u>	<u>24 Hour Emergency Response Information</u>
Vigon International, Inc.	INFOTRAC (ACCT# 78928);
127 Airport Road	1-800-535-5053 WITHIN THE U.S.A.
E. Stroudsburg, PA 18301	1-352-323-3500 OUTSIDE THE U.S.A.
For information call: 570-476-6300	
Web Site: www.vigon.com	

2. HAZARD(S) IDENTIFICATION

Physical hazards	Flammable liquids	Category 3
Health hazards	Skin corrosion/irritation	Category 2
	Sensitization, skin	Category 1
	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 1

Label elements



Signal word Danger

Hazard statement

H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

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P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist or vapor.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/eye protection/face protection.

Response

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P331	Do NOT induce vomiting.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P370 + P378	In case of fire: Use appropriate media to extinguish.
P391	Collect spillage.

Storage

P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
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Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Chemical name	Common name and synonyms	CAS number	%
ORANGE TERPENES		68647-72-3	100

4. FIRST-AID MEASURES

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.
Eye contact	Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.



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Ingestion	Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Not available.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	Water spray, fog, CO2, dry chemical, or alcohol resistant foam.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	Fire may produce irritating, corrosive and/or toxic gases.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.
Specific methods	Use water spray to cool unopened containers.
General fire hazards	Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Do not allow material to contaminate ground water system. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.

7. HANDLING AND STORAGE

Precautions for safe handling

Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Use explosion-proof ventilation equipment to stay below exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection

Chemical resistant gloves.

Other

Use of an impervious apron is recommended.

Respiratory protection

Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

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General hygiene considerations When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Refer to Spec Sheet
Physical state	Liquid.
Form	Liquid.
Color	Refer to Spec Sheet
Odor	Characteristic.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	120.0 °F (48.9 °C) Closed Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	1.2 mm Hg at 20 °C
Vapor density	4.7
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Flammability class	Combustible II estimated
Molecular formula	Not applicable
Specific gravity	0.84 at 25 °C



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10. STABILITY AND REACTIVITY

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation. Causes mild eye irritation.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity	May be fatal if swallowed and enters airways. May cause an allergic skin reaction.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	May be fatal if swallowed and enters airways.

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12. ECOLOGICAL INFORMATION

Ecotoxicity	Very toxic to aquatic life with long lasting effects.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions	Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	Not established.
Waste from residues / unused products	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. TRANSPORT INFORMATION

ADN

UN number	2319
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (ORANGE TERPENES)
Transport hazard class(es)	3
Subsidiary class(es)	-
Packing group	III
Environmental hazards	Yes
Labels required	3

ADR

UN number	2319
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (ORANGE TERPENES)
Transport hazard class(es)	3
Subsidiary class(es)	-
Packing group	III
Environmental hazards	Yes
Labels required	3

RID

UN number	2319
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (ORANGE TERPENES)
Transport hazard class(es)	3
Subsidiary class(es)	-
Packing group	III
Environmental hazards	Yes

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Labels required 3

DOT

BULK

UN number 2319

Proper shipping name TERPENE HYDROCARBONS, N.O.S. (ORANGE TERPENES)

Hazard class 3

Packing group III

Environmental hazards

Marine pollutant Yes

Packaging exceptions 150

Packaging bulk 242

Labels required 3

DOT

NON-BULK

Not regulated as dangerous goods.

IATA

UN number 2319

UN proper shipping name TERPENE HYDROCARBONS, N.O.S. (ORANGE TERPENES)

Transport hazard class(es) 3

Subsidiary class(es) -

Packing group III

Environmental hazards No

Labels required 3

IMDG

UN number 2319

UN proper shipping name TERPENE HYDROCARBONS, N.O.S. (ORANGE TERPENES)

Transport hazard class(es) 3

Subsidiary class(es) -

Packing group III

Environmental hazards

Marine pollutant Yes

Labels required 3

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

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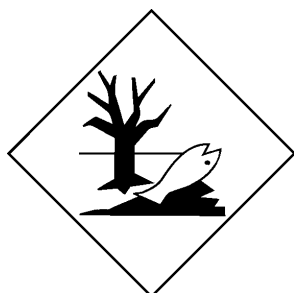
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ADN; ADR; DOT BULK; IATA; IMDG; RID



Marine pollutant



15. REGULATORY INFORMATION

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard	- Yes
Delayed Hazard	- No
Fire Hazard	- Yes
Pressure Hazard	- No
Reactivity Hazard	- No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes



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SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Not listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).



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16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

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Revision date	03-31-2015
Version #	01
HMIS® ratings	Health: 2* Flammability: 2 Physical hazard: 0

Disclaimer

Vigon cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon's knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.