1. IDENTIFICATION

Product Description: ALLYL CAPROATE FCC

CAS # 123-68-2
FEMA Number 2032

Other means of identification
Vigon Item # 500007

Recommended use Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.

Recommended restrictions For Manufacturing Use Only

Company
Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301

For information call: 570-476-6300
Web Site: www.vigon.com

2. HAZARD(S) IDENTIFICATION

Physical hazards Flammable liquids Category 4

Health hazards Acute toxicity, oral Category 3
Acute toxicity, dermal Category 3
Acute toxicity, inhalation Category 3
Skin corrosion/irritation Category 2

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 2

Label elements

Signal word Danger

Hazard statement
H227 Combustible liquid.
H301 + H311 + H331 Toxic if swallowed, in contact with skin or if inhaled.
H315 Causes skin irritation.
H401 Toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement
Prevention
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
SAFETY DATA SHEET

500007 ALLYL CAPROATE FCC

P261 Avoid breathing vapors.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P330 Rinse mouth.
P302 + P352 IF ON SKIN: Wash with plenty of water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P311 Call a POISON CENTER/doctor.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P361 + P364 Take off immediately all contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use appropriate media to extinguish.
P391 Collect spillage.

Storage

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALLYL CAPROATE</td>
<td>prop-2-ethyl hexanoate</td>
<td>123-68-2</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>allyl capronate</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>allyl hexanoate</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2-propenyl N-hexanoate</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact

Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.
## SAFETY DATA SHEET

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### Ingestion

Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn’t enter the lungs.

### Most important symptoms/effects, acute and delayed

Direct contact with eyes may cause temporary irritation. Skin irritation. May cause redness and pain.

### Indication of immediate medical attention and special treatment needed

Not available.

### General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

### 5. FIRE-FIGHTING MEASURES

<table>
<thead>
<tr>
<th>Suitable extinguishing media</th>
<th>Water spray, fog, CO2, dry chemical, or alcohol resistant foam.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unsuitable extinguishing media</td>
<td>Do not use a solid water stream as it may scatter and spread fire.</td>
</tr>
<tr>
<td>Specific hazards arising from the chemical</td>
<td>Fire may produce irritating, corrosive and/or toxic gases.</td>
</tr>
</tbody>
</table>

**Special protective equipment and precautions for firefighters**

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

**Fire fighting equipment/instructions**

In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

**Specific methods**

Use water spray to cool unopened containers.

**General fire hazards**

Static charges generated by emptying package in or near flammable vapor may cause flash fire.

### 6. ACCIDENTAL RELEASE MEASURES

| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. |

Direct contact with eyes may cause temporary irritation. Skin irritation. May cause redness and pain.
Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Do not allow material to contaminate ground water system. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.

7. HANDLING AND STORAGE

Precautions for safe handling

Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Use explosion-proof ventilation equipment to stay below exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection

Avoid contact with eyes.

Skin protection

Hand protection

Chemical resistant gloves.

Other

Use of an impervious apron is recommended.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
## 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>365 °F (185 °C)</td>
</tr>
<tr>
<td>Flash point</td>
<td>150.0 °F (66.6 °C) Closed Cup</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>0.3 mm Hg at 20°C</td>
</tr>
<tr>
<td>Vapor density</td>
<td>5.4</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive.</td>
</tr>
<tr>
<td>Flammability class</td>
<td>Combustible IIIA estimated</td>
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<tr>
<td>Molecular formula</td>
<td>C9H16O2</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>156.22 g/mol</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not oxidizing.</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>0.89 at 25 °C</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET

500007 ALLYL CAPROATE FCC

10. STABILITY AND REACTIVITY

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability: Material is stable under normal conditions.
Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.
Conditions to avoid: Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials: Strong oxidizing agents.
Hazardous decomposition products: No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:
- Inhalation: Toxic if inhaled.
- Skin contact: Toxic in contact with skin. Causes skin irritation.
- Eye contact: Direct contact with eyes may cause temporary irritation. Causes mild eye irritation.
- Ingestion: Toxic if swallowed.
- Symptoms related to the physical, chemical and toxicological characteristics: Skin irritation. May cause redness and pain.

Information on toxicological effects:
- Acute toxicity: Toxic if inhaled. Toxic in contact with skin. Toxic if swallowed.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALLYL CAPROATE (CAS 123-68-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>300 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>218 mg/kg Remarks: Behavioral:Somnolence (general depressed activity).</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/eye irritation: Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization:
- Respiratory sensitization: Not a respiratory sensitizer.
- Skin sensitization: This product is not expected to cause skin sensitization.
Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity
IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.
US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure
Not classified.
Specific target organ toxicity - repeated exposure
Not classified.
Aspiration hazard
Not an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicity
Toxic to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALLYL CAPROATE (CAS 123-68-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia magna</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 mg/l, 48 hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Pimephales promelas</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Persistence and degradability
Biodegradability Result: - According to the results of tests of biodegradability this product is not readily biodegradable.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions
Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
Not established.

Waste from residues / unused products
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
14. TRANSPORT INFORMATION

ADN
- UN number: 2810
- UN proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. (ALLYL CAPROATE)
- Transport hazard class(es): 6.1(PGIII)
- Subsidiary class(es): -
- Packing group: III
- Environmental hazards: Yes
- Labels required: 6.1

ADR
- UN number: 2810
- UN proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. (ALLYL CAPROATE)
- Transport hazard class(es): 6.1(PGIII)
- Subsidiary class(es): -
- Packing group: III
- Environmental hazards: Yes
- Labels required: 6.1

RID
- UN number: 2810
- UN proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. (ALLYL CAPROATE)
- Transport hazard class(es): 6.1(PGIII)
- Subsidiary class(es): -
- Packing Group: III
- Environmental Hazards: Yes
- Labels required: 6.1
- Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.

DOT

BULK
- UN number: 2810
- Proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. (ALLYL CAPROATE)
- Hazard class: 6.1(PGIII)
- Packing group: III
- Environmental hazards: -
- Marine pollutant: Yes
- Packaging exceptions: 153
- Packaging bulk: 241
- Labels required: 6.1

NON-BULK
- UN number: 2810
- Proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. (ALLYL CAPROATE)
- Hazard class: 6.1(PGIII)
Packing group III
Environmental hazards No
  Marine pollutant
Packaging exceptions 153
Packaging non bulk 203
Labels required 6.1

IATA
UN number 2810
UN proper shipping name TOXIC LIQUID, ORGANIC, N.O.S. (ALLYL CAPROATE)
Transport hazard class(es) 6.1(PGIII)
Subsidiary class(es) -
Packing group III
Environmental hazards No
Labels required 6.1

IMDG
UN number 2810
UN proper shipping name TOXIC LIQUID, ORGANIC, N.O.S. (ALLYL CAPROATE)
Transport hazard class(es) 6.1(PGIII)
Subsidiary class(es) -
Packing group III
Environmental hazards Yes
  Marine pollutant
Labels required 6.1
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

ADN; ADR; DOT BULK; DOT NON-BULK; IATA; IMDG; RID
Marine pollutant

15. REGULATORY INFORMATION

US federal regulations

This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.
US state regulations

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
Not regulated.

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
Not listed.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

<table>
<thead>
<tr>
<th>Issue date</th>
<th>12-29-2015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>08-01-2016</td>
</tr>
<tr>
<td>Version #</td>
<td>03</td>
</tr>
<tr>
<td>HMIS® ratings</td>
<td>Health: 2</td>
</tr>
<tr>
<td></td>
<td>Flammability: 2</td>
</tr>
<tr>
<td></td>
<td>Physical hazard: 0</td>
</tr>
</tbody>
</table>
Disclaimer

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon’s knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.